

How To Make Natural Candles

ESSENTIAL MATERIALS FOR NATURAL CANDLE MAKING www.whlarchitecture.com by Stewart & Hicks

EMBRACING THE WARM GLOW: YOUR COMPLETE GUIDE TO HOW TO MAKE NATURAL CANDLES

There is something profoundly satisfying about lighting a candle you have crafted with your own hands. The gentle flicker, the subtle, clean scent, and the knowledge that it contains no harsh chemicals create an experience that store-bought versions often fail to deliver. Learning how to make natural candles is more than just a craft; it is a step towards a healthier home environment and a more mindful way of living. By choosing natural ingredients, you avoid the paraffin wax, synthetic fragrances, and lead-core wicks that can release unwanted toxins into the air. This guide will walk you through every step, from selecting your raw materials to pouring your first perfect candle, ensuring you have the confidence and knowledge to create beautiful, clean-burning lights for your home or as heartfelt gifts.

The process of crafting natural candles is surprisingly accessible. It does not require a studio full of expensive equipment. With a few essential tools and a clear understanding of the materials, anyone can master this rewarding skill. This comprehensive article will demystify the process, covering the best waxes, wicks, and natural scenting methods. Whether you are a complete beginner or someone looking to refine their technique, you will find all the information you need to start creating your own natural, eco-friendly candles today.

Why Choose Natural Candles Over Conventional Ones?

Before diving into the practical steps of how to make natural candles, it helps to understand the compelling reasons behind this choice. Many commercial candles are made from paraffin wax, a petroleum byproduct. When burned, paraffin can release volatile organic compounds (VOCs) like toluene and benzene into the air, which are known carcinogens. Natural candles, on the other hand, are crafted from renewable resources like soy wax, beeswax, and coconut wax. They burn cleaner, produce less soot, and offer a wider, more even scent throw when paired with essential oils. By making your own, you have complete control over what goes into your candle, ensuring a pure, non-toxic burn that is safe for you, your family, your pets, and the environment.

To successfully learn how to make natural candles, you must first gather the right supplies. The quality of your materials directly impacts the final product. Here is a detailed breakdown of everything you will need.

Choosing Your Natural Wax

The foundation of any natural candle is the wax. Here are the three most popular and effective options.

- **Natural Soy Wax:** A favorite among beginners and experienced crafters alike. Soy wax is derived from soybean oil, making it a renewable and biodegradable resource. It burns slowly and cleanly, has a great ability to hold fragrance, and cleans up easily with soap and water. Look for a high-quality, domestically sourced soy wax specifically designed for container candles.
- **Beeswax:** The oldest candle-making material known to humanity. Beeswax is completely natural, non-toxic, and produces a beautiful, warm, honey-like scent on its own without any added fragrance. It burns longer and brighter than other waxes and naturally emits negative ions that can help purify the air. It is harder than soy wax, so it is excellent for pillar candles and taper candles, but it can also be blended with softer waxes for containers.
- **Coconut Wax:** A luxurious option that is gaining popularity. Coconut wax is made from the meat of coconuts and is known for its exceptionally creamy texture and excellent fragrance throw. It burns very slowly and cleanly, often resulting in a beautiful, smooth top. It is often blended with other natural waxes like soy or beeswax to improve its structural properties.

Selecting the Perfect Wick

The wick is the engine of your candle. Choosing the wrong size or type can lead to problems like tunneling, sooting, or a weak flame. When learning how to make natural candles, wick selection is critical.

- **Material:** Always choose natural wicks. Unbleached cotton, cotton with a paper core, or hemp wicks are excellent choices. Avoid wicks with a metal core (like zinc or lead), as these are not natural and can release harmful fumes.
- **Size:** The size of the wick must match the diameter of your candle container. A wick that is

too small will cause a small flame and a melt pool that does not reach the edges (tunneling). A wick that is too large will create a large, smoky flame that produces soot. Use a wick sizing chart provided by your wax or wick supplier to find the right fit for your specific container.

- **Primed vs. Unprimed:** Most wicks come pre-waxed (primed). This helps them stay upright and catch a flame easily. If you buy unprimed wicks, you can dip them in melted wax and let them dry before use.

Natural Fragrance Options: Essential Oils

Scenting natural candles requires a different approach than using synthetic fragrance oils. Essential oils are the perfect natural choice. They are volatile aromatic compounds extracted from plants, flowers, roots, and resins.

- **How to Use:** Generally, you will add essential oils to your melted wax once it has cooled slightly (around 150-160°F or 65-71°C), but before you pour it into the container. This prevents the heat from destroying the delicate scent molecules.
- **Fragrance Load:** A standard fragrance load for natural waxes is about 6-10% of the total wax weight. For example, for 10 oz of wax, you might use 0.6 to 1 oz of essential oils. Always check the specific guidelines for your wax, as some waxes can hold more scent than others.
- **Popular Essential Oil Blends:** Get creative with your scents. Common blends include Lavender and Eucalyptus, Lemon and Rosemary, Orange and Cinnamon, or Peppermint and Tea Tree. Start with single scents to understand their characteristics before experimenting with blends.

Necessary Tools and Equipment

You do not need a lot of fancy gear to start. Here is a practical list of equipment you will need for how to make natural candles at home.

- **Double Boiler or a Heat-Safe Pouring Pitcher and a Pot:** To melt the wax gently and evenly. Never melt wax directly on a heat source as it can be a fire hazard.
- **Candy Thermometer or Infrared Thermometer:** Essential for monitoring wax temperature. The success of your candle depends heavily on pouring at the correct temperature.
- **Scale (Precision Kitchen Scale):** For accurately measuring wax, essential oils, and your fragrance load. This is crucial for consistency and safety.
- **Heat-Proof Containers:** Glass jars like Mason jars, Weck jars, or repurposed heat-proof glassware. Ceramic and tin containers are also good options. Ensure they are clean and dry.
- **Wick Centering Tool or Pencil/Straw:** To hold the wick upright and centered while the wax cools and sets.
- **Wick Stickers or Hot Glue:** To adhere the wick to the bottom of the container.

- **Spatula or Spoon:** For stirring the wax and essential oils. Use a dedicated utensil, as wax is difficult to wash off.
- **Old Towel or Newspaper:** To protect your work surface from wax drips.

STEP-BY-STEP GUIDE: HOW TO MAKE NATURAL CANDLES

Now that you have all your materials ready, let us move into the actual process. Follow these steps carefully, and you will have your first batch of natural candles ready in no time.

Step 1: Prepare Your Workspace and Containers

Start by laying down newspaper or an old towel on a flat, heat-stable surface. Clean your glass containers thoroughly with hot, soapy water and dry them completely. Any dust or moisture can cause issues with how the wax adheres to the glass and can affect the burn. Attach your wick to the bottom center of the jar using a wick sticker or a dab of hot glue. Press firmly to ensure it is secure. Then, use your wick centering tool, a pencil, or a straw laid across the top of the jar to hold the wick upright and perfectly centered. Trim the wick to extend about 4-5 inches above the container's rim to allow for easy centering and later trimming.

Step 2: Measure and Melt Your Wax

Weigh your wax on your kitchen scale. A good rule of thumb is to use slightly more wax than the volume of your container, as you will lose a small amount to the pouring pitcher. For a 8 oz jar, start with about 7.5-8 oz of wax flakes. Place the wax in your pouring pitcher or a heat-safe bowl. Create a double boiler by placing the pitcher in a pot filled with about 1-2 inches of water. Heat the water on medium-low heat. Never let the pot boil dry. Stir the wax gently with your spatula as it melts to help it liquefy evenly. Monitor the temperature with your thermometer. The target temperature depends on your wax, but for most soy waxes, you are aiming for about 170-185°F (77-85°C). Do not overheat the wax.

Step 3: Cool and Add Your Essential Oils

Once all the wax is completely melted and has reached the desired temperature, carefully remove the pitcher from the heat using oven mitts (the handle will be hot). Let the wax cool to the recommended temperature for adding fragrance. This is typically around 150-160°F (65-71°C) for most natural waxes and essential oils. At this point, add your pre-measured essential oils. For a 10 oz batch with a 7% fragrance load, you would add about 0.7 oz (approximately 20 ml) of essential oil. Stir the wax and oil gently but thoroughly for at least one minute to ensure the oils are fully integrated. Over-stirring can introduce air bubbles, so be gentle but complete.

Step 4: Pour the Wax into the Container

Pouring temperature is critical. For most soy and coconut waxes, the ideal pouring temperature is around 135-145°F (57-63°C). If the wax is too hot, it can cause the fragrance to "burn off" and result in a poor scent throw. If it is too cool, you may get a bumpy or uneven surface. Slowly and carefully pour the melted wax into your prepared container. Pour gently to avoid splashing, and leave a little space at the top, typically about half an inch from the rim. This is the headspace needed for the candle to burn safely.

Step 5: Let the Candle Cure and Set

Once poured, place your candle on a level surface and let it cool undisturbed for at least 24 hours. Do not move it, touch it, or blow on it. Rapid cooling can cause cracks or sinkholes. After 24 hours, you can check the surface. Sometimes, a small sinkhole may form around the wick. This is normal. If this happens, you can do a "top-off" pour by melting a small amount of wax and filling in the sinkhole. After the candle is fully set, trim the wick to about 1/4 inch above the wax surface. This is the ideal length for a clean, non-smoky burn.

ADVANCED TIPS FOR PERFECT NATURAL CANDLES

Mastering the basics of how to make natural candles is just the beginning. Here are a few expert tips to elevate your craft and ensure professional-quality results every time.

Troubleshooting Common Candle Problems

- **Tunneling:** This happens when the candle burns straight down the middle, leaving a wall of unmelted wax around the edges. It is usually caused by a wick that is too small or by not burning the candle long enough on the first burn (the first burn should create a full melt pool that reaches the edges).
- **Soot or Smoking:** This can be caused by a wick that is too large, burning the candle in a draft, or not trimming the wick to 1/4 inch before each burn. It can also happen if the wax is overheated during the melting process.
- **Frosting:** White, crystallized patches that appear on the surface of soy candles. This is a natural characteristic of soy wax and is not a defect. It is caused by the wax cooling too slowly. To minimize frosting, pour at a higher temperature and cool in a warm, stable environment.
- **Poor Scent Throw:** If your candle does not